

TRANSFER BOX

TORQUE FIGURES

Drain plug	30 Nm	22 lbf.ft
Differential carrier bolts	60 Nm	44 lbf.ft
Differential bearing nut	72 Nm	53 lbf.ft
Differential lock selector lever nut	15 Nm	11 lbf.ft
* Front output housing bolts	25 Nm	18 lbf.ft
* Rear output housing bolts	45 Nm	33 lbf.ft
*** Output flange nuts	162 Nm	120 lbf.ft
* Differential lock selector housing bolts	25 Nm	18 lbf.ft
High/low selector housing bolts	25 Nm	18 lbf.ft
* Intermediate shaft retaining plate bolt	25 Nm	18 lbf.ft
*** Intermediate shaft stake nut - Selective length non-collapsible spacer	88 Nm	65 lbf.ft
* Bottom cover bolts	25 Nm	18 lbf.ft
* Bearing housing cover plate bolts and stud nut ...	25 Nm	18 lbf.ft
Transmission brake backplate bolts	72 Nm	54 lbf.ft
Interlock solenoid cover bolts - if fitted	10 Nm	8 lbf.ft
** Neutral warning lamp switch	25 Nm	18 lbf.ft

* Apply Loctite 290 to threads

** Apply Hylomar PL32 to threads

*** New nut must be fitted