

## BUMPERS

# FRONT BUMPER COVER (G1225043)

### REMOVAL AND INSTALLATION

- **76.22.72**
- **FRONT BUMPER – RENEW**
- **ALL DERIVATIVES**
- **1.90**

### REMOVAL

#### CAUTION:

Protect the surrounding paintwork to avoid damage.

#### NOTES:

- Removal steps in this procedure may contain installation details.
- The ignition must be switched off.

1. Disconnect the battery ground cable.

Refer to: [Specifications](#) (414-00 Battery and Charging System - General Information, Specifications).

2. Refer to: [Radiator Grille](#) (501-08 Exterior Trim and Ornamentation, Removal and Installation).

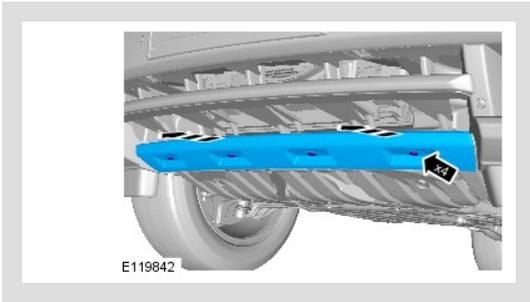
3.  **WARNING:**

Make sure to support the vehicle with axle stands.

Raise and support the vehicle.

4. Remove both the front wheels and tires.

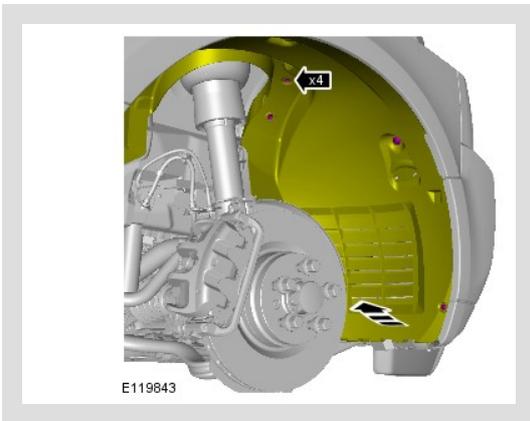
5.



6.

 **NOTES:**

- The procedure must be carried out on both sides.
- RH illustration shown, LH is similar.

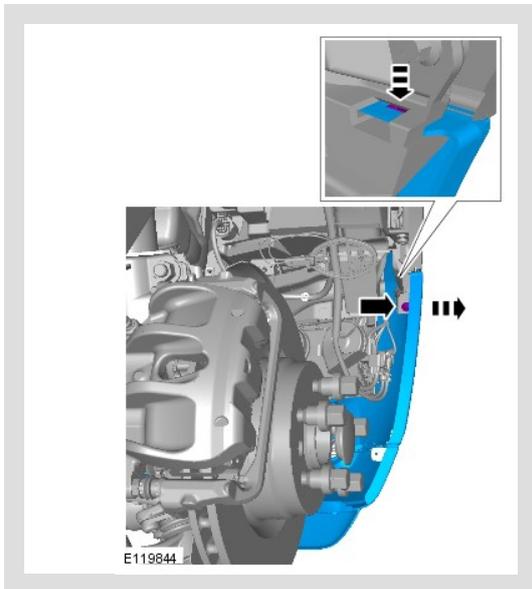


*Torque: 1.5 Nm*

7.

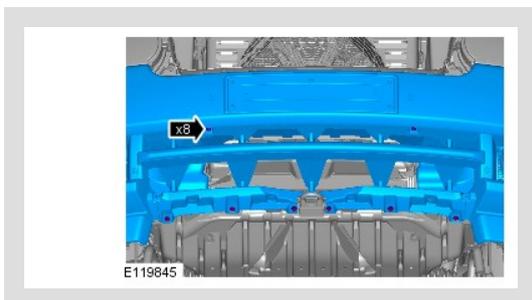
 **NOTES:**

- The procedure must be carried out on both sides.
- RH illustration shown, LH is similar.



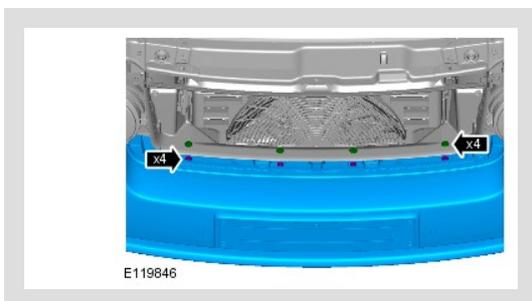
*Torque: 1.5 Nm*

8.



*Torque: 4 Nm*

9.

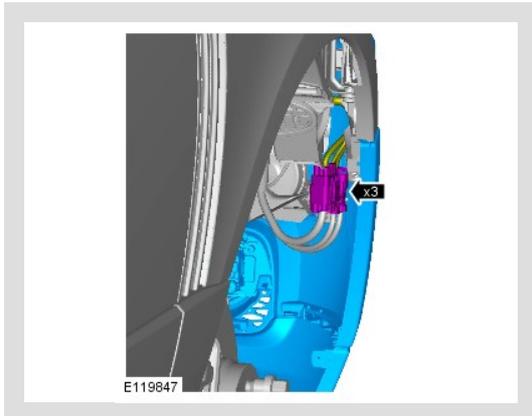


*Torque: 4 Nm*

10.

**!** CAUTION:

Take extra care not to damage the wiring harnesses.



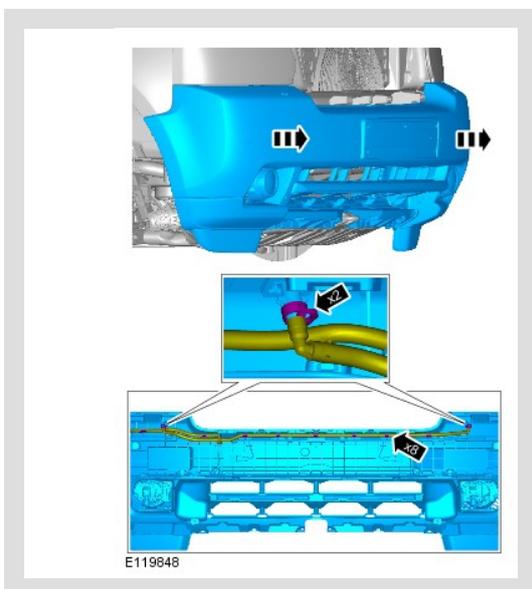
11.

**!** CAUTION:

Make sure damage does not occur to bumper cover. Failure to follow this instruction may result in damage to the vehicle.

**△** NOTE:

With assistance remove the component.



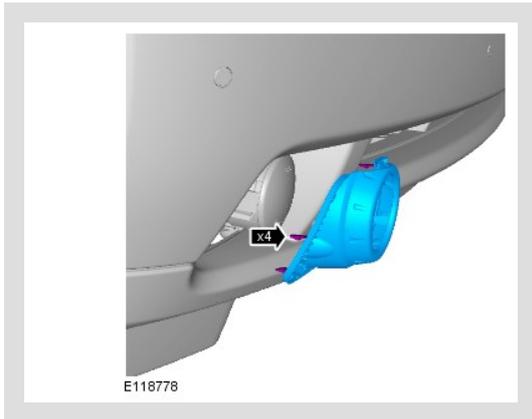
12.

**!** CAUTIONS:

- Protect the surrounding paintwork to avoid damage.
- Take extra care not to damage the clips.

**△** NOTES:

- Do not disassemble further if the component is removed for access only.
- The procedure must be carried out on both sides.



13.

**△** NOTES:

- Support as necessary.
- The procedure must be carried out on both sides.

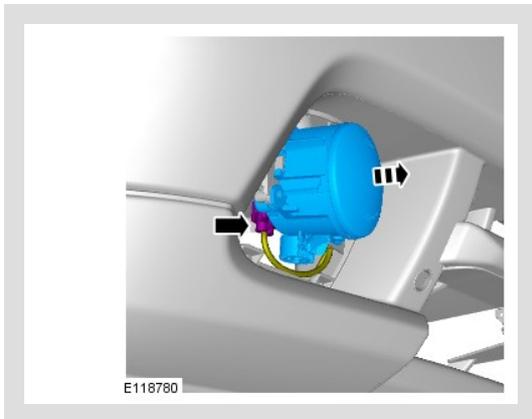


*Torque: 2.5 Nm*

14.

 **NOTES:**

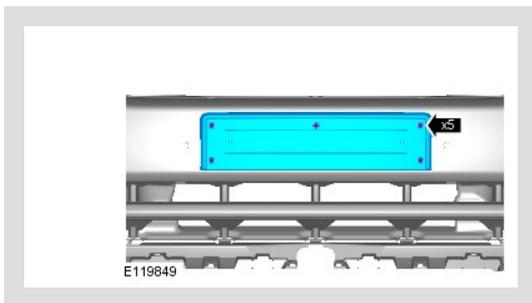
- Support as necessary.
- The procedure must be carried out on both sides.



15.

 **NOTE:**

Some variation in the illustrations may occur, but the essential information is always correct.

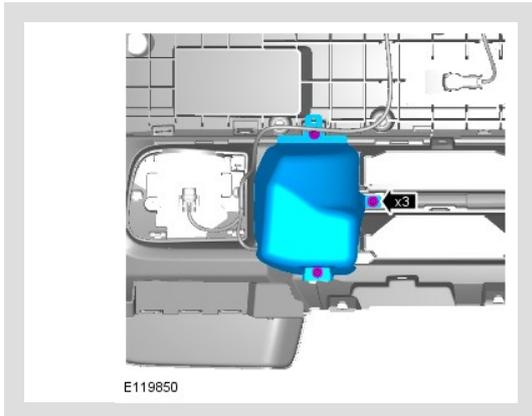


*Torque: 1 Nm*

16.

 **NOTE:**

The procedure must be carried out on both sides.

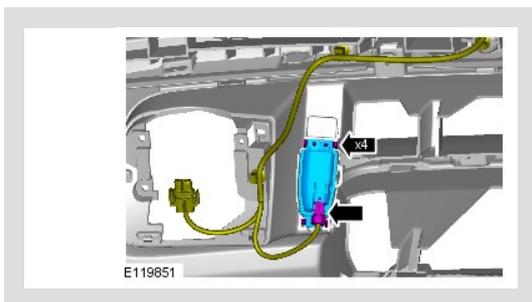


*Torque: 2.5 Nm*

17.

 **NOTE:**

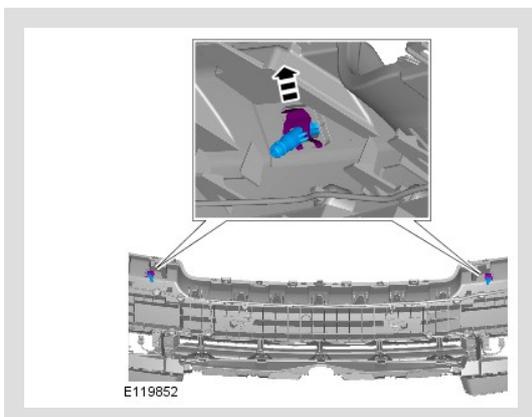
The procedure must be carried out on both sides.



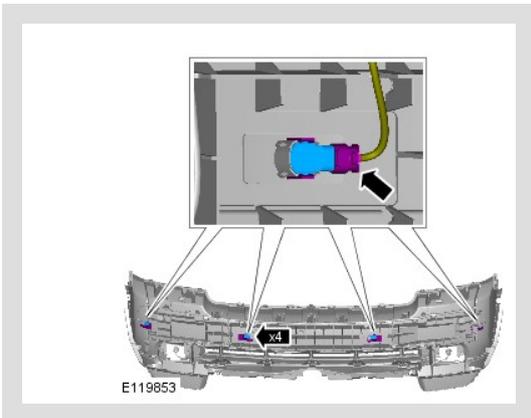
18.

 **NOTE:**

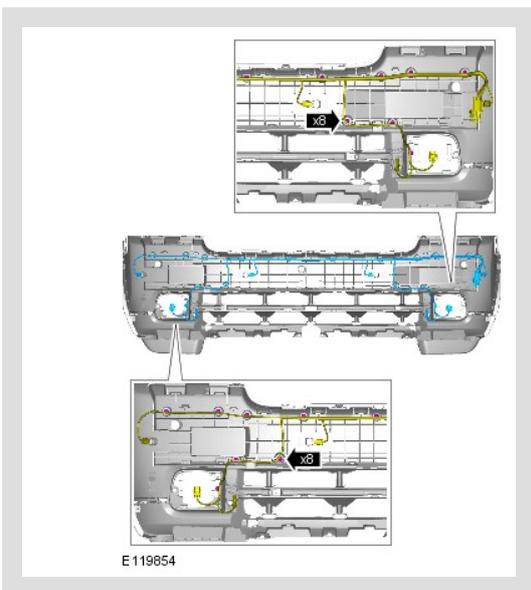
The procedure must be carried out on both sides.



19.



20.



## INSTALLATION

1. To install, reverse the removal procedure.