

RANGE" lower level mark.



Observe the engine temperature gauge. If the engine starts to over-heat switch off immediately and allow to cool. Failure to follow this instruction may cause damage to the vehicle.

Start and run the engine.

- Hold the engine speed at 3,000 RPM for one minute.
- Return the engine to idle for five minutes.
- Hold the engine speed at 3,000 RPM for one minute.
- Run the engine until the thermostat opens.



14. **WARNING:** Release the cooling system pressure by slowly turning the coolant expansion tank cap a quarter of a turn. Cover the expansion tank cap with a thick cloth to prevent the possibility of scalding. Failure to follow this instruction may result in personal injury.

NOTE: When the coolant bleed is complete and prior to installing the expansion tank cap, top-up the expansion tank to 30mm above the maximum level.

Switch the engine off.

- Remove the coolant expansion cap, allow the level to settle and top-up so that the level is 30mm above the upper level.
- Allow the engine to cool.

15. Clean any spilt coolant from the vehicle.

16. Check and top-up the coolant if required.