

0.450	15.0	Black
0.475	14.9	White
0.500	14.9	White
0.525	14.9	White
0.550	14.9	White

15. When no end float is evident, remove the dial gauge and mounting bracket.
16. Stake the hub nut.
17. Clean hub and axle shaft faces.
18. Instal new driving member gasket.
19. Position driving member to hub and tighten new bolts to 65 Nm (48 lbf.ft).
20. Instal original shim(s) to drive shaft and secure with circlip.
21. Position brake caliper to hub, align fixings, instal bolts and tighten to 82 Nm (60 lbf.ft).
22. Remove plugs from brake pipe connections.
23. Connect brake pipe union to jump hose and tighten union.



**CAUTION:** Use 2 spanners when tightening or loosening unions.

24. Remove brake hose clamp from jump hose.
25. Bleed brake system.  
For additional information, refer to: Brake System Bleeding (206-00, General Procedures).
26. Instal road wheel, remove axle stand and tighten wheel nuts to 130 Nm (95 lbf.ft).
27. Operate foot brake to locate brake pads before taking vehicle on road.