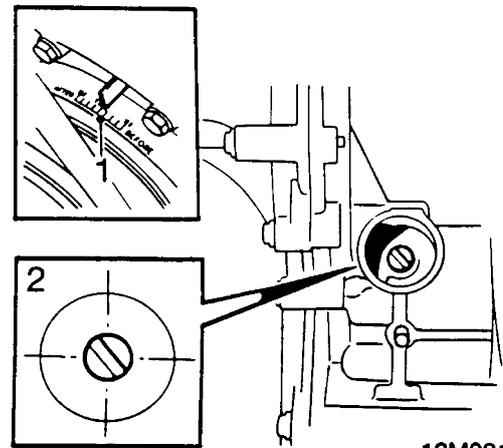


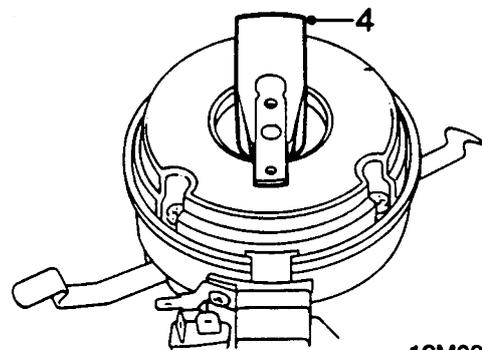
7. Remove tool **LRT-12-183**.
8. Fit and tighten screw securing dipstick tube to LH rocker cover.
9. Fit dipstick.

## Distributor - if fitted - refit



12M0917

1. Ensure timing pointer is aligned with 3° mark on crankshaft pulley and No.1 piston is on the compression stroke.
2. *Engine numbers without suffix B:* Position oil pump drive shaft tongue at the ten to four position.
3. Lubricate a new 'O' ring with engine oil and fit to distributor.

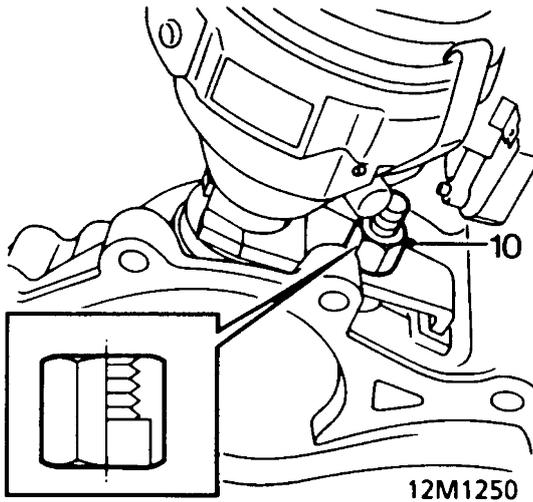


12M0919

4. Turn distributor drive until rotor arm is approximately 30° anti-clockwise from No.1 spark plug segment in distributor cap.
5. Insert distributor into timing cover, engage drive gear and push distributor down until 'O' ring enters bore; position distributor clamp on stud.



6. *Engine numbers without suffix B*: Locate slotted adapter to oil pump drive shaft tongue.
7. Check that centre line of rotor arm is aligned with No.1 spark plug segment in distributor cap and reference marks on distributor body and clamp are aligned; reposition distributor if necessary.
8. Remove rotor arm.
9. Rotate distributor to position pick-up opposite nearest reluctor tooth.



10. Fit distributor clamp nut ensuring that counterbored portion is towards clamp; tighten nut to 20 Nm (15 lbf.ft).
11. Fit rotor arm.

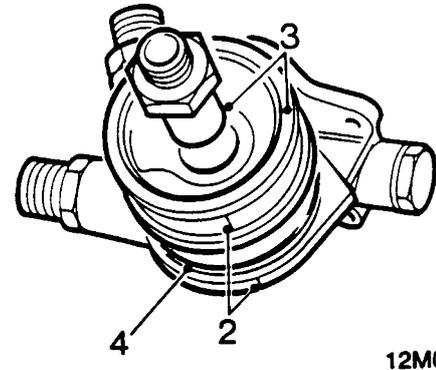


**CAUTION:** This distributor setting is to enable engine to be started. When engine is refitted, ignition timing must be set using electronic equipment.

## OIL COOLER ADAPTER - ENGINE NUMBERS WITHOUT SUFFIX B

### Oil cooler adapter - remove

1. Remove oil filter element.



2. Mark position of adapter in relation to oil pump cover.
3. Remove centre screw and withdraw adapter.
4. Remove and discard sealing ring.