



--- Install the water pump.

- Install a new gasket.
- Tighten to 23 Nm (17 lb.ft).

13. Fill and bleed the cooling system.

For additional information, refer to: [Cooling System Draining, Filling and Bleeding](#) (303-03 Engine Cooling - 2.4L Duratorq-TDCi HPCR (103kW/140PS) - Puma, General Procedures).

14. Install the brake vacuum pump.

For additional information, refer to: [Brake Vacuum Pump](#) (206-07 Power Brake Actuation, Removal and Installation).

15. Install the accessory drive component bracket.

For additional information, refer to: [Accessory Drive Component Bracket](#) (303-05 Accessory Drive - 2.4L Duratorq-TDCi HPCR (103kW/140PS) - Puma, Removal and Installation).

16. Connect the battery ground cable.

For additional information, refer to: [Battery Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).

17. Using the Land Rover approved diagnostic system carry out the fuel injection pump learn procedure.