

# TECHNICAL BULLETIN



**MODEL/DERIVATIVE:**  
Discovery Series II (LT)  
Defender (LD)

**Bulletin N°:** 0011  
**CDS. ref:** L8821bu  
**Issue:** 1  
**Date:** 20.11.02

**AFFECTED RANGE:**

All Td5 derivatives within VIN ranges:

Discovery Series II                      2A 736340 to 3A 793895  
(02 Model Year)  
Defender                                      2A 622424 to 3A 647705  
(02 Model Year)

**SUBJECT:**

**CYLINDER HEAD LOCATING DOWELS**

**DETAIL:**

Td5 engines fitted to vehicles in the above VIN range are fitted with plastic dowels to locate the cylinder head onto the cylinder block.

Land Rover Engineering has introduced steel locating dowels from the following VIN numbers:

Discovery Series II: 3A 793895  
Defender: 3A 647705

**INFORMATION:**

If a cylinder head is removed from a vehicle in the above VIN range, the plastic dowels must be replaced with new specification steel dowels, which are now available from Land Rover Parts.

**CAUTION:** *Td5 derivatives prior to the above VIN ranges must not, under any circumstances, be fitted with the new steel dowels. If steel dowels are fitted to earlier engines, cylinder head cracking may result.*

**PARTS INFORMATION:**

Part number	Description	Qty / Veh
LVB000240	Gasket - cylinder head - 2 holes (1.20mm)	1
LVB000250	Gasket - cylinder head - 1 hole (1.27mm)	1
LVB000260	Gasket - cylinder head - 3 holes (1.35mm)	1
ERR5384	Bolt - cylinder head	12
YLL500040	Steel dowel	2