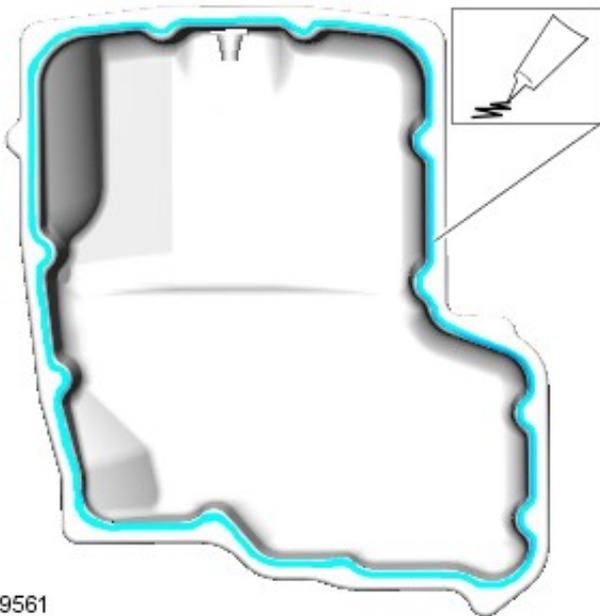


2. **NOTE:** Clean the cylinder block mating faces.

Apply a 3mm bead of sealer WSE-M4G323-A4 to the oil pan.

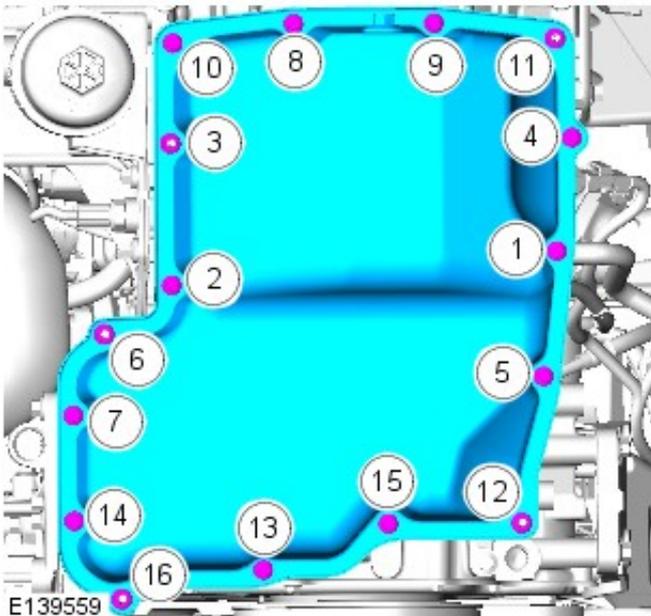


E139561

2. **NOTE:** Tighten the bolts in the sequence shown.

Install the oil pan.

1. Tighten the oil pan bolts.
2. Stage 1: Torque to 7NM
3. Stage 2: Torque to 14NM



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3. Lower the vehicle.
4. Remove the engine oil filler cap.
5. Fill the engine with the recommended oil to the correct level.
6. Install the engine oil filler cap.
7. Check and top-up the engine oil.  
For additional information, refer to: [Engine Oil Draining and Filling](#) (303-01 Engine - ID4 2.2L Diesel, General Procedures).
8. Close the bonnet.